

Date: Monday, 11/27/2006 10:05:14 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SIGN ASSEMBLY
Job Number	: 29697		
Estimate Number	: 10088		
P.O. Number	: <i>N/A</i>	Part Number	: D31185
This Issue	: 11/27/2006 S.O. No. : <i>N/A</i>	Drawing Number	: D3118 REVC
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : PURCHASED PARTS	Drawing Revision	: C
Previous Run	: 24698	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 12/4/2006
Checked & Approved By	: <i>[Signature]</i> 06.11.27	Qty:	8 Um: Each
Comment	: Est. A: 06.05.25 New Issue KJ/JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: *2569**06.11.27*

Seal as per dwg D3118

Possible Supplier: Self Powered Lighting Replaces:

Material release note required

Sign should be self luminous to min. brightness of 160 microlamberts

2.0	D31185P	Sign Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)  
 Sign Assembly

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Inspect diimensions as per Dwg D3118 and attached certification Dwg Rev *C*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *5740 8**06.11.27**(8)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: LD Date: 20/12/20  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 11/27/2006 10:05:15 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SIGN ASSEMBLY

Job Number: 29697

Part Number: D31185

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(8)

Comment: FINAL INSPECTION/W/O RELEASE

FD 06/12/20

Job Completion



C Label 12/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

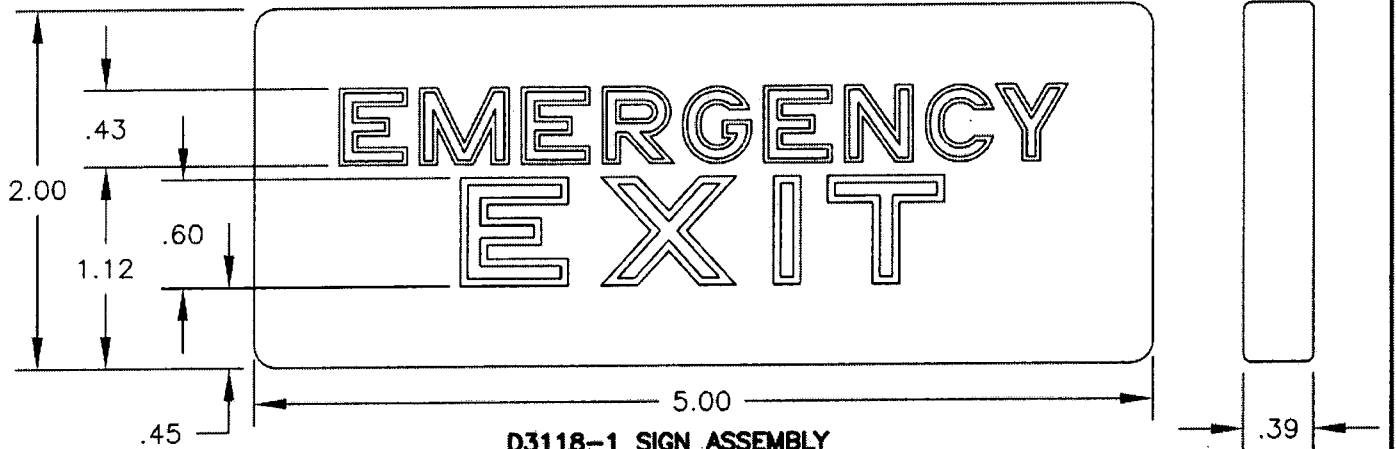
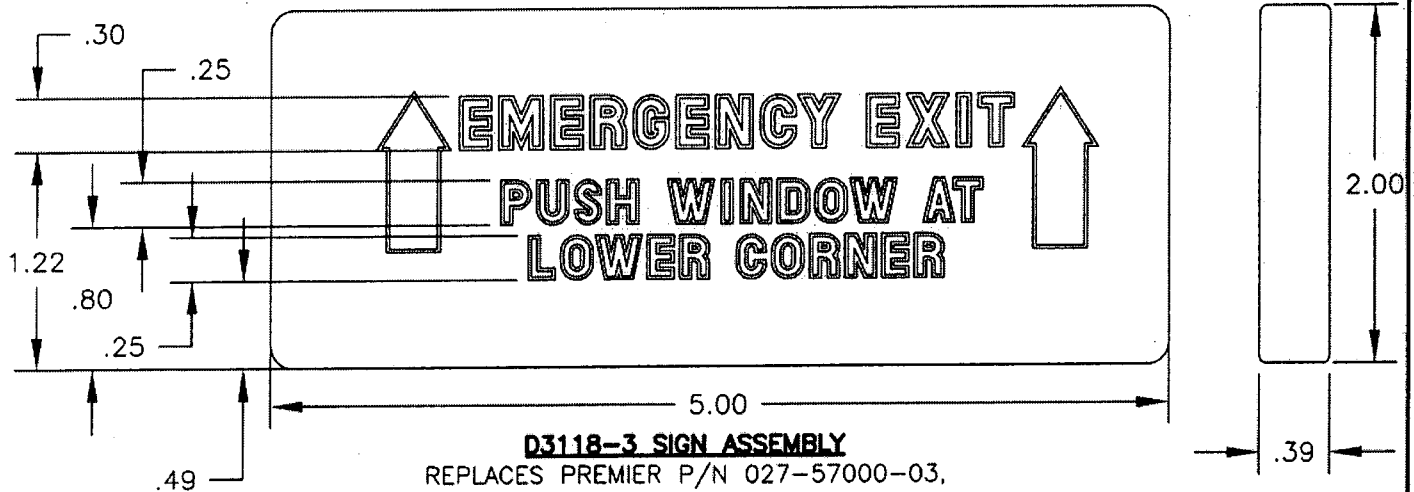
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3118	REV. C SHEET 1 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE 1:1
A	02.04.15	NEW ISSUE	
B	04.05.05	ADD MINIMUM BRIGHTNESS = 160 MICROLAMBERTS	
C	05.02.22	ADD D3118-5	

RELEASED  
15.03.05**D3118-1 SIGN ASSEMBLY**REPLACES PREMIER P/N 027-57000-01,  
BHT P/N 46660-01008-00**D3118-3 SIGN ASSEMBLY**REPLACES PREMIER P/N 027-57000-03,  
BHT P/N 212-072-637-107**NOTES**

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: SELF POWERED LIGHTING INC  
8 WESTCHESTER PLAZA  
ELMSFORD, NY 10523  
PHONE: (914) 592-8230  
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

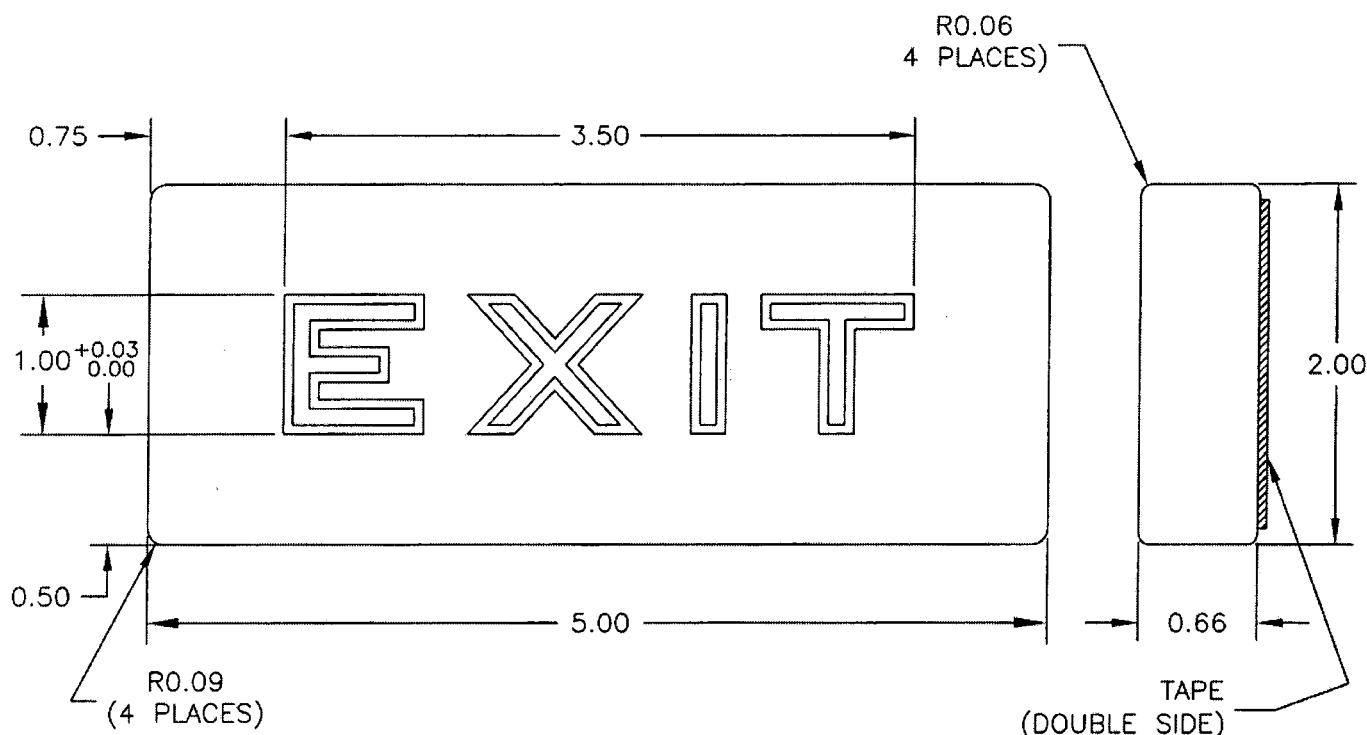
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**DART**

DESIGN DZ	DRAWN BY DZ	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED JH	APPROVED JH	DRAWING NO. D3118	REV. C SHEET 2 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE NTS

RELEASED  
05.02.22~~REFERENCE ONLY~~**D3118-5 SIGN ASSEMBLY****NOTES**

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: T-LIGHT SIGN, P/N AC/4-A  
SELF POWERED LIGHTING INC  
8 WESTCHESTER PLAZA  
ELMSFORD, NY 10523  
PHONE: (914) 592-8230  
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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# SELF POWERED LIGHTING

DISTRIBUTED BY SAFETY LIGHT CORPORATION

## Packing List

REQUEST DATE: 12/21/2006  
Order Date: 11/29/2006

SLC ID # 36469SL



SPL ORDER # 54231-9625

CUSTOMER PO # PO00002569

### Bill To

SPL/SELF-POWERED LIGHTING  
31 WATERLOO AVE  
  
BERWYN, PA 19312  
USA  
800-777-9399

### Ship To

DART AEROSPACE LTD  
1270 ABERDEEN ST  
MAIN FINISHED GOODS LOCATION  
HAWKESBURY, ONT K6A 1K7  
CANADA

### EndUser

SHIPVIA	FEDXSTD #151793240	FOB	FACTORY
SHIP DATE		Tracking #	

ITEM NO	PRODUCT NO	DESCRIPTION	QUANTITY
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1 AC/4-A

AIRCRAFT SIGN - "EXIT"

8 C

SP, 17565-SP, 17572

Comments: SHIP SOONER IF POSSIBLE





31 WATERLOO AVE., PO BOX 657  
BERWYN, PA 19312

CERTIFICATE OF CONFORMANCE

Customer	: DART AEROSPACE LTD	MFG : SAFETY LIGHT CORP
PO #	: 00002569 ✓	SPL Order # : 54231-9625
PNR	: AC/44 ✓	S/N : SP17565-SP17572
Qty. Shipped:	8 ✓	

The undersigned certifies that all articles included in each shipment under the above Purchase Order are in accordance with the said Purchase Order and with all requirements, specifications and drawings pertinent to (including without limitations, all requirements, specifications and drawings as to process, finish and techniques) listed or referenced in said Order, and that materials used conform to the requirements of 14 CFR 25.853(a) (1) (iv), burn test criteria. All articles comply with FAA regulations and N.I.S.T. Standards per MIL-STD-45662 Paragraph 5.2.

☒ In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.811 (b) (2) with a minimal brightness of 160 micro lamberts.

☒ In addition, the above referenced Part Number conforms to the Drawing.

☐ In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.812 (b) (1) with a minimal brightness of 400 micro lamberts

Inspected By: man

Q.C. Personnel



(Seal)

Date: 12-18-06